

Date: Thursday, 29/06/2006 3:18:18 PM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D350591214
Job Number : 27805	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : D350591214
This Issue : 29/06/2006 S.O. No. : N/A	Drawing Number : RTN 497
Prsht Rev. : NC	Project Number : N/A
First Issue : 29/06/2006 Type : N/A	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : <u>SEE ABOVE DATE & USER</u>	Due Date : 06/07/2006 Qty: 1 Um: Each
Checked & Approved By : <u>11 11 11 11</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	QC5	INSPECT WORK TO CURRENT STEP
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2006.29 ①

Comment: INSPECT RTN 497

2.0	D350591214	Heli-Access-Step ShortRH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Heli-Access-Step ShortRH
ORIGINAL B/N 26656

PO 6/7/06 ①

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ADD TO KIT

1 X DSI 9340-011 TO KIT B 27681

REMOVE

2X D3064-1 B 23406 33.40

2X D3080-1 B 21677 6.64

2 X D2182B035 B 24870 1.50

Alg 1628

PO 6/7/06 ①

W

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP WITH NEW B/N

CHANGE RED & WHITE LABELS TO CHG 00204

PO 6/7/06 ①

Rev c

ADD PERMANENT

Date: Thursday, 29/06/2006 3:18:19 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350591214

Job Number: 27805

Part Number: D350591214

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

INSPECTION level 21 27 06/07/07

Job Completion



u 06-07-07

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP ASSEMBLY HIGH SKID RH

Job Number: 26656

Part Number: D350591214

Chg 002

Job Number:



REFERENCE ONLY

Seq. #:

Machine Or Operation:

Description :

4-Grind End Plate Flush

18.0

QC5/9

WELD INSPECTION



FE 06.05.24 = 2

FF 06.05.29 = 8



Comment: Inspect work & Weld to Current - Check dimension 106.93" & 3.375" as per Dwg D3272

11/06/05/20 (10)

19.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Touch Up Chemical conversion

FF 06.05.30

10

20.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

DL outcolor

(10)

21.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Wing Walk as per Dwg D3078 and QSI 005 4.4

FC 06 06 05

22.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: Inspect Powder Coat and Wing Walk

11/06/05/20 (10)

23.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

24.0

D2182B

Neoprene Cushion-.750 bl



Comment: Qty.: 0.3000 f(s)/Unit Total: 3.0000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

2- D2182b035 -Rubber Cushion B24870

25.0

D2274

Radius Block



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D2274 Radius Block B25709 7mcs

Tuesday, 4/18/2006 10:00:09 AM
Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP ASSEMBLY HIGH SKID RH

Job Number: 26656

Part Number: D350591214

Job Number:



Seq. #: Machine Or Operation: Description :

26.0 D2732

Rubber Extrusion



Comment: Qty.: 0.2500 f(s)/Unit Total: 2.5000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2732-030 Rubber Cushion

Batch
B26472

27.0 D2856400

Abrasion Strip



Comment: Qty.: 0.6000 f(s)/Unit Total: 6.0000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2856-400(7.2") Abrasion Strip

Batch
B26041

28.0 D30641

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3064-1 Clamp

~~B26472~~
B23404

29.0 D30801

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3080-1 Clamp

B25453 3mcy
B21677 17mcy

30.0 AN335A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 AN3-35A Bolt

M1955-1

31.0 AN411A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 AN4-11A Bolt

M14783 8mcy

M17771 52mcy

Tuesday, 4/18/2006 10:00:09 AM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP ASSEMBLY HIGH SKID RH

Job Number: 26656

Part Number: D350591214

Job Number:



Seq. #: Machine Or Operation: Description :

32.0 AN960JD10 Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960JD10

Washer

M15875 1mcp
M16895 3mcp
M16822 14

33.0 AN960JD416 Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 120.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 AN960JD416

Washer

M100570

34.0 MS21042L3 Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 MS21042L3

Nut (or -3)

M100393

35.0 MS21042L4 Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 MS21042L4

Nut (or -4)

M19085

36.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

37.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-591-214

Location: FG 34

PPP Rev: B

Date: Friday, 6/23/2006 3:02:21 PM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-591-211/-212/-213/ <u>214</u> -215/-216
Job Number	: 27682	Part Number	: Z_CUSTOM
Estimate Number	: 10804	Drawing Number	: ADD PARTS & PAPERWOR
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 6/23/2006 S.O. No. : N/A	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	: N/A
First Issue	: 6/23/2006 Type : N/A	Due Date	: 6/30/2006 Qty: 24 Um: Each
Previous Run	: 00015		
Written By	: <u>SEE ABOVE USER & DATE</u>		
Checked & Approved By	: _____		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DSI9340011	STEP MOD KIT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)

STEP MOD KIT

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ADD TO KITS IN STOCK

1 X DSI 9340-011 B 27681

STOCK AFFECTED:

D350-591-211 (4 X B18906) ok A

D350-591-212 (0)

D350-591-213 (6 X B27432) →sD350-591-214 (7 X B26656 / 2 X B25434) okD350-591-215 (2 X B26681) →1D350-591-216 (2 X B25753 / 1 X B26732) ok

Remove: D2182 B035
D3080-1
D3064-1

add new labels
CITG 002
CITG 30104
22m
6/4/06
22

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP & RETURN TO STK

13467
23562
6772
8x B18752
14x B23406
4x B26667
D3064-1

432.68

Ae pac